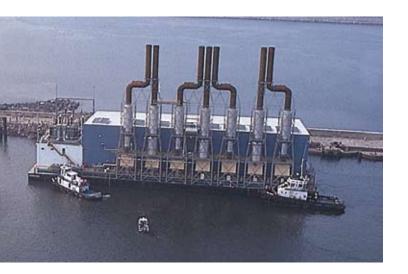


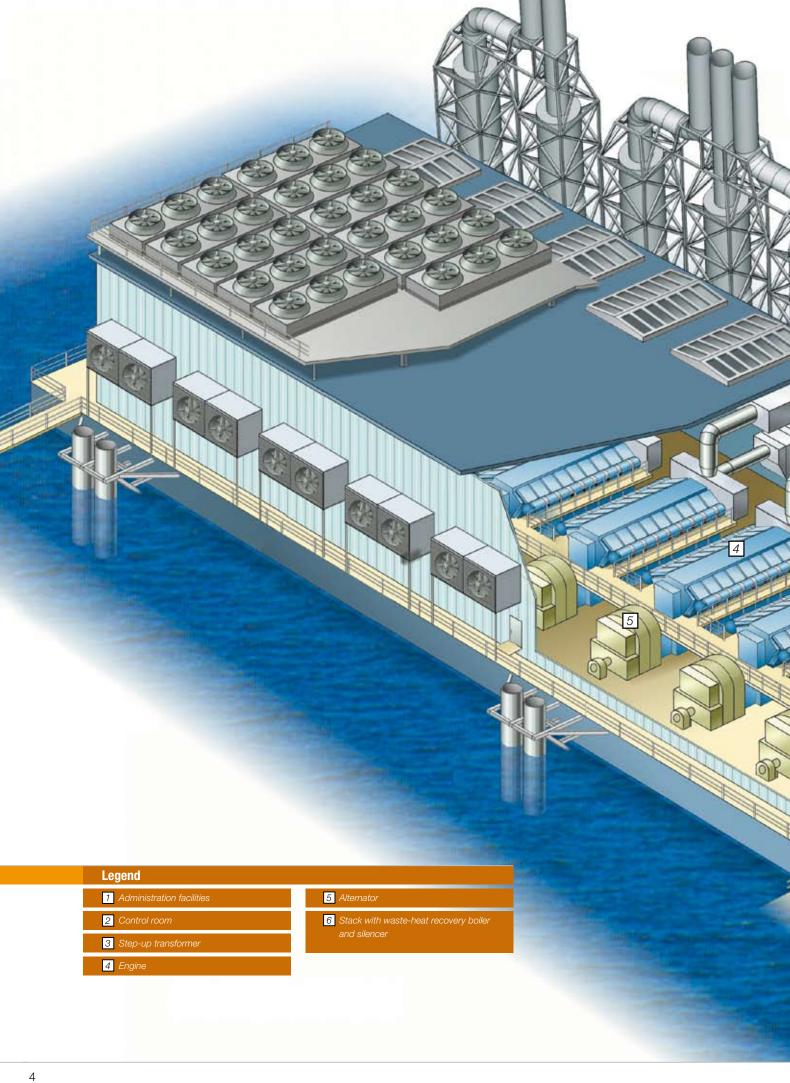
Floating Diesel Power Stations

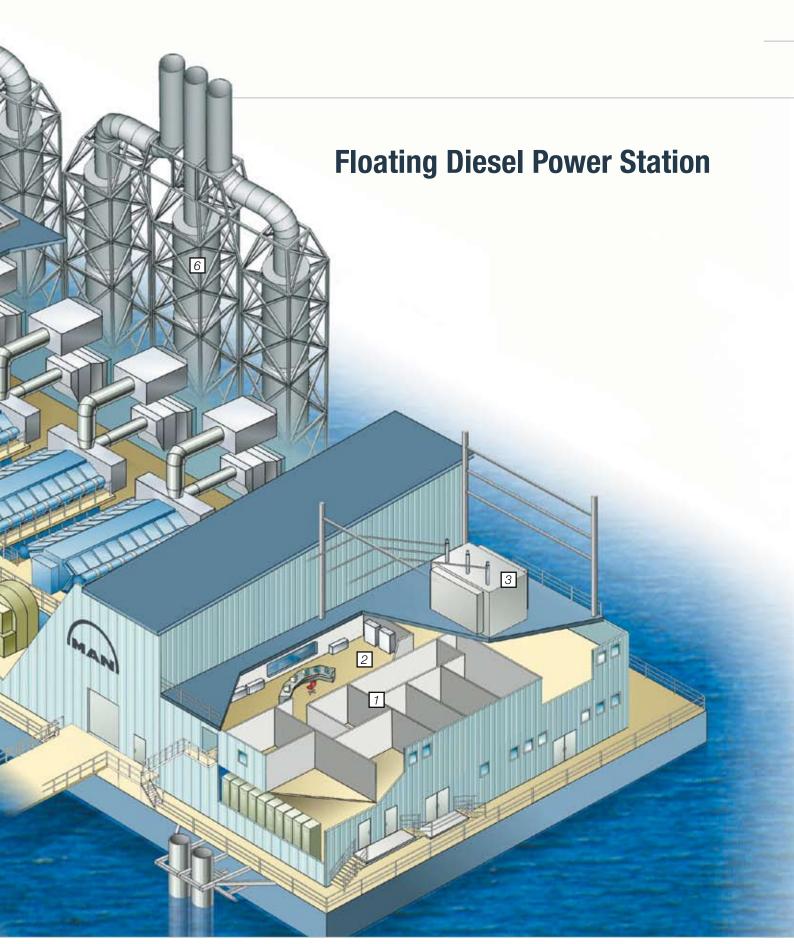
For coastal regions or large river sites, "floating power stations" are an ideal solution for meeting power supply needs on a fast track basis.

The advantages are:

- >> Simple and straight forward location of power station where power is required.
- >> Supports rapid infrastructure development in remote regions.
- >> Short building times: for example 70 MW power station can be installed in less than 12 months.
- >> Reduced reliance on poor or nonexistent local capabilities.
- >> Floating power stations can take advantage of financing incentives from shipbuilding regions.
- >> Unaffected by landslides and earthquakes.
- >> Minimal environmental impact as only a small area of coastal or upriver land is required.
- >> Independence from local infrastructure.
- >> The floating Diesel power station can be supplied with two cooling alternatives: sea water cooling or roof-mounted radiator equipment.
- >> Minimum operator's investment risk due to the mobility, versatility and adaptability of this type of plant.







Basic design and structure of a 72 MW floating Diesel power station

Main deck

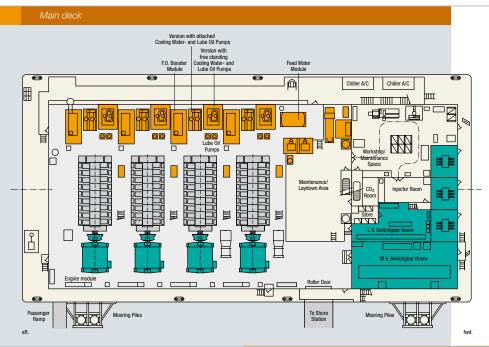
Diesel generating sets with cooling water, fuel, luboil separator, nozzle cooling modules, etc.

Workshops (mechanical and electrical) and electrical switchgear.

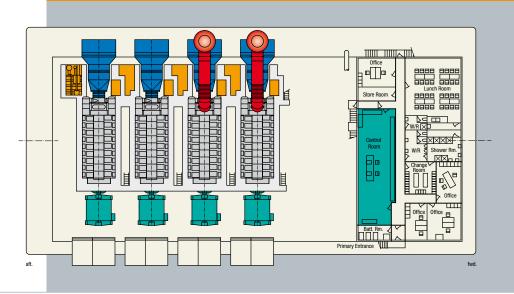
The fully equipped, noise-protected workshops and tool rooms mean that maintenance and repair work can be carried out on board.

Upper deck

Control room, sanitary and social rooms. The control room is noise-protected, air-conditioned and fire-protected. The social and sanitary rooms are designed to accommodate a crew of 15.



Upper deck



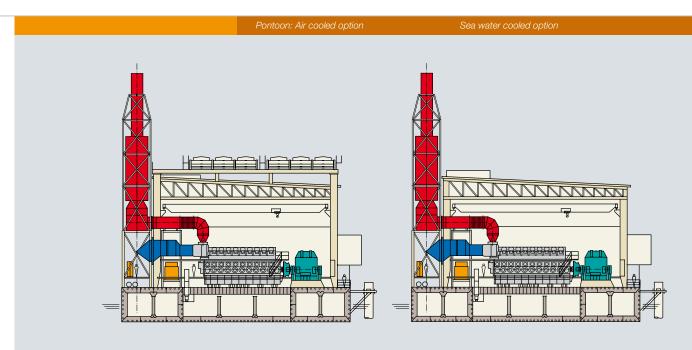
Lower deck

Tanks with transfer pumps, fuel processing and seawater pumps. The seawater pump room features a multi-stage filter system for seawater cooling.

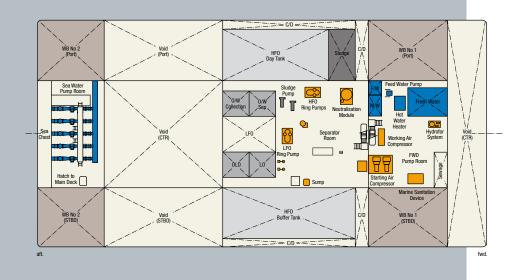
The tank capacities are designed for approx. two days of operation at 100% load. The fuel processing equipment is housed in separately ventilated and fire proof compartments.

Pontoon

With noise-protected engine-house and front-end mounting for the electrical part, control room, open-air substation, sanitary and social rooms.



Lower deck



Basic design and structure of a 72 MW floating Diesel power station

Principal dimensions

Hull characteristics in m

Length	62.9
Beam	31.8
Depth	4.8
Draft	2.9

Air Cooled Option Sea Water Cooled Option Red Verifiator Desaf Power Plant Desaf Power Plant

Tank capacities (98% full) in m³ HFO buffer tank 365 HFO day tank 292 LFO storage tank 133 Lube oil storage tank 47 Sludge tank 73 Dirty lube oil tank 23 47 Oily water collection tank Oily water settling tank 47 Lube oil service tank (integral with engine) 28 Fresh water tank 81 Maintenance water tank 26 Feedwater tank 17 Sewage tank 25 Ballast tanks (forward total) in tonnes 899 Ballast tanks (aft total) 749 in tonnes Lube oil maintenance tank 23



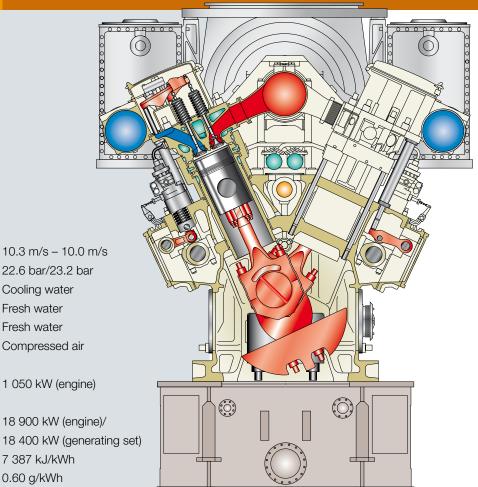
Engine 18V48/60

Engine cycle: Four-stroke

Turbocharging system: Constant pressure

Bore: 480 mm 600 mm Stroke: Swept volume per cylinder: 108.6 dm³ Power to weight ratio: 13.7 kg/kW

Engine speed (60 Hz/50 Hz): 514 rpm - 500 rpm



Mean piston speed (60 Hz/50 Hz): 10.3 m/s - 10.0 m/s Mean effective pressure (60 Hz/50 Hz): 22.6 bar/23.2 bar Cylinder cooling (one-stage): Cooling water Charge-air cooler (two-stage): Fresh water Fresh water Fuel injector cooling: Starting method: Compressed air

Cylinder output (MCR)

at 514 rpm/500 rpm:

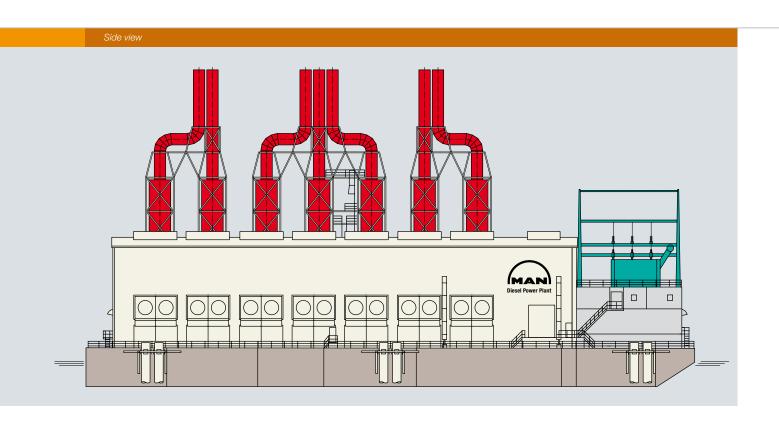
Power output

18 900 kW (engine)/ (maximum continuous rating):

18 400 kW (generating set)

Heat rate (mechanical power): 7 387 kJ/kWh Specific lubricating oil consumption: 0.60 g/kWh

Basic structure of a 124 MW floating Diesel power station



Principal dimensions

Hull characteristics in m

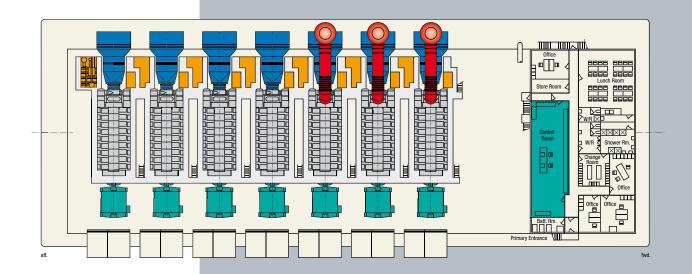
Length	85.1
Beam	31.8
Depth	5.4
Draft	3.45

Tank capacities (98% full) in m³

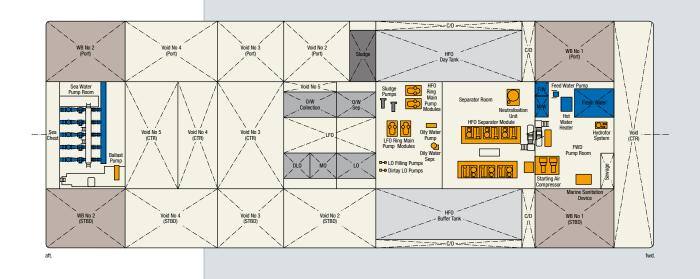
HFO buffer tank	488
HFO day tank	488
LFO storage tank	274
Lube oil storage tank	82
Sludge tank	88
Dirty lube oil tank	55
Oily water collection tank	109
Oily water settling tank	82
Lube oil service tank	
(integral with engine)	28

Fresh water tank	93
Maintenance water tank	28
Feedwater tank	19
Sewage tank	30
Ballast tanks (forward total)	
in tonnes	1 010
Ballast tanks (aft total)	
in tonnes	1 010
Lube oil maintenance tank	55

Main deck



Lower deck



Basic structure of a 148 MW floating Diesel power station

Principal dimensions

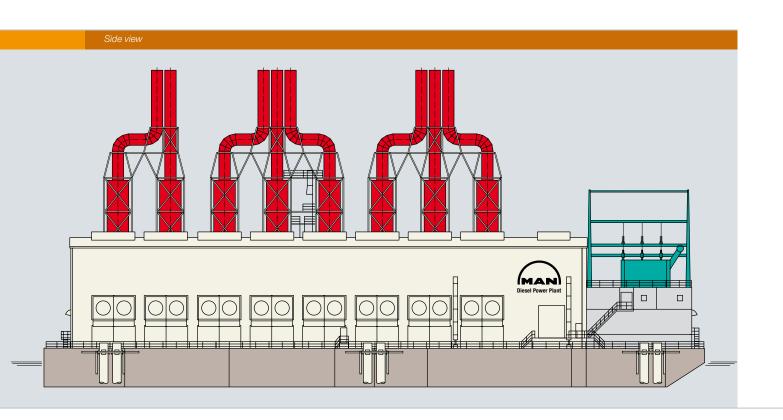
Hull characteristics in m

Length	92.5
Beam	31.8
Depth	5.4
Draft	3.45

Tank capacities (98% full) in m³

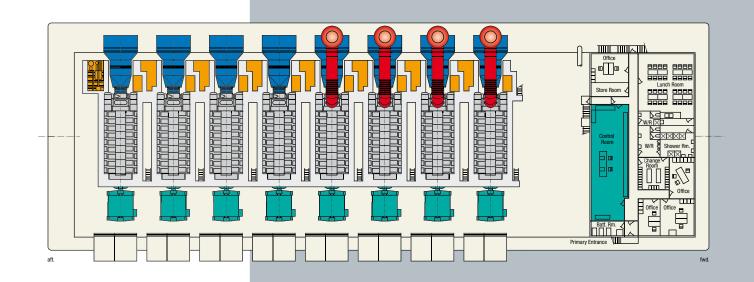
HFO buffer tank	488
HFO day tank	488
LFO storage tank	274
Lube oil storage tank	82
Sludge tank	88
Dirty lube oil tank	55
Oily water collection tank	109
Oily water settling tank	82
Lube oil service tank	
(integral with engine)	28

Fresh water tank	93
Maintenance water tank	28
Feedwater tank	19
Sewage tank	30
Ballast tanks (forward total)	
in tonnes	1 010
Ballast tanks (aft total)	
in tonnes	1 010
Lube oil maintenance tank	55

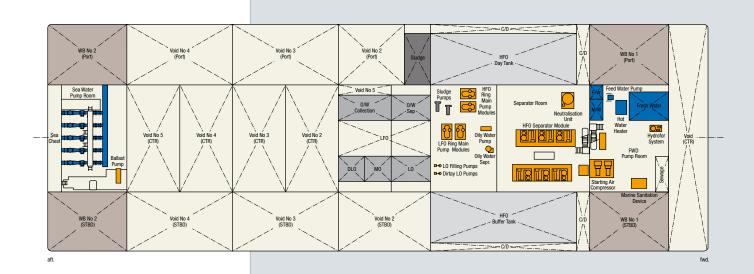


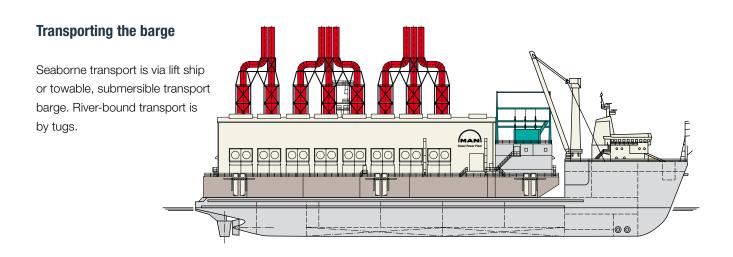


Main deck



Lower deck



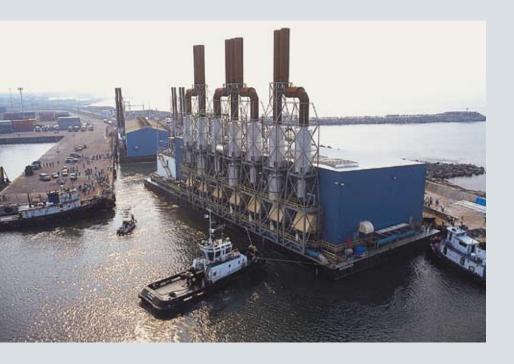


Waste-heat utilisation

The overall efficiency of the power plant can be improved by utilising waste engine heat from the exhaust gas and cooling water, e.g. in a freshwater production system for generating drinking water, both for meeting on-board needs and for supplying drinking water to the local community.

Transmission Line to the Grid Shore Line at low Tide Shore Line **Tank farm** Usually the tank farm for fuel storage is erected on land, although it can be Floating Power Station HFO Storage installed on an additional "tanker barge". The use of "tanker barges" ensures Pipe Console Sludge Tank complete independence from the local infrastructure. Fuel is supplied by tanker, Access Bridge LO Transfer Pump tank trailer lorry, barge or pipeline. LFO Transfer Pump Sewage Discharge Pump HF0 Transfer Pump

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